

Be with Your Baby

Adjustable straps
to fit grown-up chairs

3-point safety
harness
ensures
security

Easy to clean
removable
soft cushion

Anti-slip TPR feet
pad ensures stability



Height Adjustable **3-Levels**





Lightweight and **Portable**



Removable **Double Tray**



- Top tray for eating 
- Bottom tray for entertainment 



- Dishwasher safe 



Finehope ISO 9001 2003

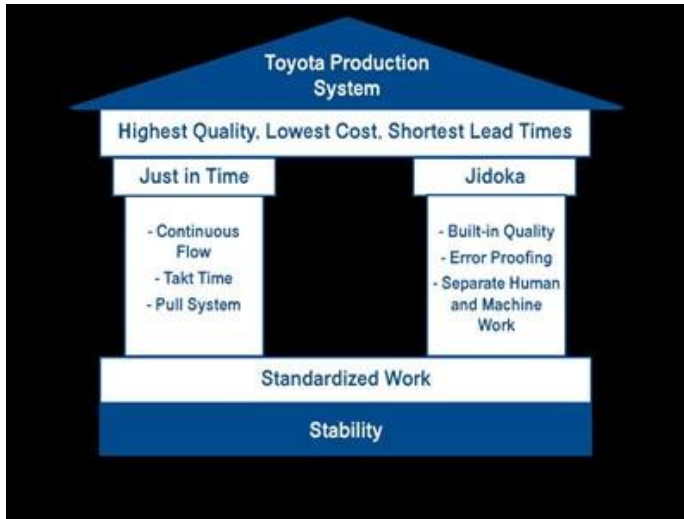
IIII IATF16949:

၂၀၁၉ ခုနှစ်တွင် အောက်ဖော်ပြပါ အချက်အလက်များကို အခြေခံ၍ Finehope ကုမ္ပဏီလီမိတက်
 IATF16949 50 ခု အတိုင်း အတည်ပြု .2021 ခုနှစ် ခုနှစ် အတွင်း အတည်ပြု အတည်ပြု အတည်ပြု
 အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု
 .၂၀၁၉ ခုနှစ်တွင် အောက်ဖော်ပြပါ အချက်အလက်များကို အခြေခံ၍
 အတည်ပြု အတည်ပြု အတည်ပြု Finehope ခုနှစ် ၂၀၁၇ ခုနှစ် အတည်ပြု
 Finehope အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု
 အတည်ပြု အတည်ပြု အတည်ပြု SPC ခုနှစ် MSA ခုနှစ် FMEA ခုနှစ် APQP ခုနှစ် PPAP ခုနှစ်
 အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု အတည်ပြု
 အတည်ပြု အတည်ပြု အတည်ပြု - အတည်ပြု အတည်ပြု.

Our Advantages

[illegible][illegible]

၂၀၀၈ ခု **Finehope** ကုမ္ပဏီကို ဖွဲ့စည်းတည်ထောင်ခဲ့ပြီး ၂၀၀၉ ခု ဖြစ်ပွားခဲ့သော အခါက ဖွဲ့စည်းတည်ထောင်ခဲ့သော အခါက ဖွဲ့စည်းတည်ထောင်ခဲ့သော အခါက ဖွဲ့စည်းတည်ထောင်ခဲ့သော အခါက **Fortune 500** ကုမ္ပဏီတို့ထဲသို့ ပါဝင်ခဲ့သည်။



1. **Toyota Production System** (TPS) - This is a manufacturing system that aims to produce high-quality products at the lowest cost and in the shortest lead time. It is based on the principles of Just in Time (JIT) and Jidoka.

2. **Just in Time (JIT)** - This is a production strategy that involves producing goods only when they are needed, rather than in large batches. It helps to reduce inventory costs and improve cash flow.

3. **Jidoka** - This is a principle of automation that allows machines to stop production when a defect is detected. It helps to prevent defects from spreading and ensures that only high-quality products are produced.

4. **Standardized Work** - This is a process of creating and maintaining a set of standard procedures for each task. It helps to ensure consistency and quality in production.

5. **Stability** - This is a goal of the TPS, which is to maintain a stable production environment. It involves controlling variables such as inventory, quality, and cost.

6. **The S.M.A.R.T. goal formula** - This is a framework for setting effective goals. It stands for Specific, Measurable, Attainable, Relevant, and Time-bound.

7. **Specific** - This means that the goal should be clearly defined and unambiguous.

8. **Measurable** - This means that the goal should be quantifiable and measurable.

9. **Attainable** - This means that the goal should be realistic and achievable.

10. **Relevant** - This means that the goal should be meaningful and important to the organization.

11. **Time-bound** - This means that the goal should have a specific time frame for completion.

Famous customer

Cooperation experience

Engineering Vehicle 	Medical Equipment
Baby Supplies 	Fitness Equipment
	Other

1. **Cooperation experience**

1. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

2. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

3. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

4. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

5. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

6. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

7. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

8. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

9. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

10. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

11. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.

12. **Cooperation experience** - This section highlights the successful partnerships and collaborations that have contributed to the company's growth and success.



About us







Our Certification



厦门市工业和信息化局
 厦门市中小企业发展办公室
 二〇一九年五月

厦门市工业和信息化局
 厦门市中小企业发展办公室
 二〇二〇年八月

厦门市工业和信息化局
 厦门市中小企业发展办公室
 二〇二〇年一月



□□□□□□ □□□□□□ □□ □□□□□□ □□□□□□ □□□□□□

၀၀၀၀၀ "၀၀၀၀၀၀၀ ၀၀၀၀၀၀" ၀၀ ၀၀၀၀၀၀၀ ၀၀၀၀၀ ၀၀၀၀၀၀၀
 ၀၀၀၀၀၀၀၀ ၀၀၀၀၀၀၀၀၀၀ ၀၀၀၀၀ ၀၀ ၀၀၀၀၀၀၀၀၀၀ ၀၀၀၀၀၀၀၀၀
 .၀၀၀၀၀၀ ၀၀၀၀၀၀ ၀၀ ၀၀၀၀၀၀၀ ၀၀၀၀၀၀ ၀၀၀၀
 ၀၀၀" ၀၀၀ ၀၀၀ ၀၀၀၀ ၀၀၀ ၀၀ ၀၀၀၀၀ ၀၀၀၀၀၀၀ ၀၀၀
 ၀၀၀၀၀၀၀ ၀၀၀၀ ၀ ၀၀၀၀၀၀၀ ၀၀၀ ၀၀၀၀၀၀၀၀၀ ၀၀၀၀၀၀ ၀၀၀၀၀
 ၀၀၀၀ ၀၀၀၀ ၀၀၀ . "၀၀၀၀၀၀၀ ၀၀၀ ၀၀၀၀၀၀၀၀၀ ၀၀၀၀၀၀၀
 ၀၀၀ ၀၀၀ ၀၀၀၀၀၀၀၀ ၀၀၀၀၀၀၀" :၀၀၀၀၀၀၀ ၀၀ ၀၀ ၀၀၀၀၀၀
 ၀၀၀၀၀၀ ၀၀၀၀ ၀၀၀၀၀၀ ၀၀၀၀၀၀ ၀၀၀၀၀၀.

□□□□□ - □□□□□□ □□□□□ **TUV**

[illegible]



Quality Assurance



UNIVERSAL TESTING MACHINE(UTM)



Tensile Test



Tear Resistance Test



Compressive Strength



Indentation Force Deflection

INSPECTION STANDARD



MATERIAL PERFORMANCE TEST REPORT



Customer			
Location	New Zealand		
Customer Code	G1019		
Risk Assessment			
New:	Site ☐	Technology ☐	Process ☐
Other Risks	☐		

Project			
Finehope Contact	Wendy Yang		
Part No.			
Part Name	G1019Y04		
Change Level/Date			
User Plant(s)	Finehope		

Core Team Members	Company/Title	Phone/Fax/E-Mail
Tiger Xu	G.M.	
Yibin Lim	Vice G.M.	
Cindy Wu	Sales Manager	cindy@finehope.com
Liangquan Wan	Project Manager	
Wendy Yang	Sales	wendy@finehope.com

Build Level	Material Required Date	Quantity	No. Concurrent	
			SRCs	Majors
Product Design and Development	21-Jun-21	10		
Product and Process Validation	25-Jun-21	15		

APQP Deliverable	Finehope APQP Reference Only	G Y R	Project Need Date	Supplier Timing Date	Actual Closure Date	Supplier Lead Resp Initials	Finehope Acceptance Complete	Remarks or Assistance Required
AIAG APQP Phase 2 - Product Design and Development								
1. Project Timeline (Synchronized w/Production Time Plan)	2030	G	20-Jun-21	21-Jun-21	21-Jun-21	22-Jun-21	23-Jun-21	/
2. Customer Inputs / Requirements	2030	G	23-Jun-21	24-Jun-21	24-Jun-21	25-Jun-21	26-Jun-21	/
3. Warranty & Quality Mitigation Plan	2030	G	24-Jun-21	25-Jun-21	25-Jun-21	26-Jun-21	27-Jun-21	/
4. Customer Specific Requirements	2030	G	25-Jun-21	26-Jun-21	26-Jun-21	27-Jun-21	28-Jun-21	/
5. Design FMEA	2080	G	26-Jun-21	27-Jun-21	27-Jun-21	28-Jun-21	29-Jun-21	/
6. Preliminary Bill of Materials (BOM)	2030	G	27-Jun-21	28-Jun-21	28-Jun-21	29-Jun-21	30-Jun-21	/
7. Prototype Control Plans	2110	G	28-Jun-21	29-Jun-21	29-Jun-21	30-Jun-21	1-Jul-21	/
8. Prototype Builds	2110	G	29-Jun-21	30-Jun-21	30-Jun-21	1-Jul-21	2-Jul-21	/
9. Design Verification Plan & Report (DVP&R)	2120	G	30-Jun-21	1-Jul-21	1-Jul-21	2-Jul-21	3-Jul-21	/
10. Design / Process Review	2130	G	1-Jul-21	2-Jul-21	2-Jul-21	3-Jul-21	4-Jul-21	/
11. Team Feasibility Commitment	2130	G	2-Jul-21	3-Jul-21	3-Jul-21	4-Jul-21	5-Jul-21	/
12. APQP Status Sub-Supplier	2130	G	3-Jul-21	4-Jul-21	4-Jul-21	5-Jul-21	6-Jul-21	/
13. Production Drawing & Specifications	2220	G	4-Jul-21	5-Jul-21	5-Jul-21	6-Jul-21	7-Jul-21	/
14. Subcontractor Purchase Orders (Customer Tooling)	2220	G	5-Jul-21	6-Jul-21	6-Jul-21	7-Jul-21	8-Jul-21	/
15. Facilities, Equipment, Tools and Gages	2260	G	6-Jul-21	7-Jul-21	7-Jul-21	8-Jul-21	9-Jul-21	/
AIAG APQP Phase 3 - Process Design and Development								
16. Product/Process and Quality System Review	3030	G	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-Jul-21	/
17. Manufacturing Process Flow Chart	3040	G	11-Jul-21	12-Jul-21	12-Jul-21	12-Jul-21	13-Jul-21	/
18. Process FMEA	3100	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	/
19. Pre-Launch Control Plan	3110	G	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	/
20. Process Work Instructions	3120	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	/
21. Measurement Systems Evaluation	3130	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	/
22. Packaging Specifications & Approvals	3160	G	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-Jul-21	/
23. Manufacturing Team Training	3170	G	23-Jul-21	24-Jul-21	24-Jul-21	24-Jul-21	25-Jul-21	/
AIAG APQP Phase 4 - Product and Process Validation								
24. Subcontractor PPAP Approval	4005	G	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-Jul-21	/
25. Production Control Plan	4008	G	11-Jul-21	12-Jul-21	12-Jul-21	12-Jul-21	13-Jul-21	/
26. Production Readiness Review (PRR)	4009	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	/
27. Production Trial Run (PTR)	4010	G	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	/
28. Process Capability Studies	4030	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	/
29. Production Validation Plan & Report (PV&R)	4090	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	/
30. Production Part Approval (PPAP)	4110	G	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-Jul-21	/
AIAG APQP Phase 5 - Feedback, Assessment and Corrective Action								
31. Initial Production Shipment	5005	G	28-Jul-21	30-Jul-21	30-Jul-21	30-Jul-21	31-Jul-21	/
32. Production Ramp-up Plan	5005	G	31-Jul-21	2-Aug-21	2-Aug-21	2-Aug-21	3-Aug-21	/
33. Full Production Date	5005	G	5-Aug-21	7-Aug-21	7-Aug-21	7-Aug-21	8-Aug-21	/
34. Conduct Lessons Learned	5005	G	8-Aug-21	10-Aug-21	10-Aug-21	10-Aug-21	11-Aug-21	/

Design Failure Mode and Effects Analysis

(Design FMEA)

FMEA No.:
DFMEA-001

Page: page 1, totally 3 pages

Made: Xiaodong Qiu

FMEA Date: Nov.10th.2015

Product Name: Injection moulding

Procedure responsible dept: Production Dept

Model year/vehicle types: CRV

Soybean Milk Maker

Important date: Nov.10th.2015

People participated: Develop dept:GaoLin Wei

Sales:Haiyan Wu

PC:Jiannan Yan

Technology Dept:Jianyu Zhou

Purchaser:Yuanyuan Gou

Production dept:Shuwen Dong

QC:Bingxiang Zheng

procedure function requirements	Potential failure mode	Potential effects analysis	severity (S)	grade	potential causes/mechanism of failure	frequency (O)	Current prevention process control	Current detection process control	detection (D)	RPN	recommended measures	Responsibility and target completion date	Action Taken	severity (S)	frequency (O)	difficult to check (D)	RPN
scaphus	size changes of handle	handle cover fall off	6	A	PP size change	6	By adjusting the product of the injection molding process, and measure or test the clasp of product size	measure and test product size	3	108	Add the number of button bit in handle design, in order to keep the connection strength	Xiaodong Qiu 2015/08/25	By adjusting the product of the injection molding process, and measure or test product size	6	1	1	6
scaphus	warping of scaphus handle	Poor appearance break	4	C	high handle wall	6	Add the stiffener to handle wall to prevent deformation	measure and test product size	2	48	If this problem appears, make improvement by adding the stiffener	Xiaodong Qiu 2015/09/30	Add the stiffener to handle wall to prevent deformation	4	2	1	8
scaphus	Deformation of cup-mouth	Micro switch without power	8	A	PP material deformation, Resulting in a perpendicular direction to connect the cup and handle inward deformation, So that both sides of the bit, the micro switch column opposite sink, and	3	Adjust the injection molding process, to prevent extrusion	measure and test cup-mouth size	3	72	in the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing	Xiaodong Qiu 2015/09/10	stipulate the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing	8	1	3	24

H-R-P-001-1

Process Failure Mode and Effects Analysis

(PFMEA)

潜在失效模式和后果分析

FMEA No.FMEA20150325-01

Page 3

Maker:Wenhong-Huang

FMEA Date (Original):2015.03.25

Item:Welding Improvement

Process Responsibilities: Production welding group

Model year/project

Key Dates

Item	Potential failure mode	Potential consequences of failure modes	Severity	Grade	Potential causes of failure	Occurrence degree	Current process control and prevention	Current process control detection	Detection rate	RPN	Suggest measures	Responsibility and target completion date	Measure results	Severity	Incidence rate	Detection degree	RPN
Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request
Clamping is not in place	Clamping is not in place	Welding error, leak welding, affect the assembly or use function	8	A	● Staff negligence ● Future for bad	4	● Make the operation standard book ● Make maintenance standards, regular maintenance	● Visual inspection ● Finished 100% full inspection	6	144	● Pre-service training of staff ● Regular maintenance			6	3	4	72
Clamping required is in place, no missing or welding loaded	Clamping required is in place, no missing or welding loaded	Affect product strength or influence the assembly	8	A	● Staff negligence ● Future for bad ● Future inaccurate	4	● Make the operation standard book ● Make maintenance standards, regular maintenance ● Regular checking of future	Visual inspection	6	192	● Pre-service training of staff ● Regular maintenance ● Make inspection checklist for future			8	3	4	96
Attachmate missing	Attachmate missing	Affect product strength or influence the assembly	8	A	Staff negligence	3	Make the operation standard book	Visual inspection	4	96	Final inspection personnel do 100% full inspection for each bead with man			8	2	2	32
Attachmate error	Attachmate error	Influence assembly	7	A	No mistake proofing future	3	Make the operation standard book	Visual inspection	6	126	● Increase the mistake proofing devices ● Inspection for final inspection tools			7	2	4	56
False welding	False welding	Lack of strength, affect the use of function	9	A	Current, voltage, welding angle, speed setting is not reasonable	4	● Welding process guidance ● Condition confirmation check ● Confirm the failure test on a regular basis	Destructive testing	8	288	After the procedure is set up to confirm the processing conditions, the execution and marking of the failure test is performed			9	3	4	108

Production Device

KRAUSS MAFFEI

Finehope has successively introduced many of the world's most advanced German KraussMaffei high-pressure injection machines since 2010.



Reaction Injection Molding (RIM)
High Pressure Machine
KRAUSS MAFFEI
Made in Germany!



Self-invented fully automatic production line

Finehope has independently developed a number of fully automatic P-U injection production lines since 2010. These production lines reduce production costs and meet customer delivery requirements.



Welding Robots



Since 2016, Finehope has continued to purchase welding robots and automatic fixture turntables for welding metal parts. The independent processing of accessories saves the waiting time and procurement cost of outsourcing processing.

CNC Machine

Finehope has continued to purchase CNC equipment since 2016. CNC (Computer Numerically Controlled) machining is a manufacturing process in which pre-programmed computer software dictates the movement of factory tools and machinery. Using this type of machine versus manual machining can result in improved accuracy, increased production speeds, enhanced safety, increased efficiency and most importantly, help customers save costs and improve product quality.



Mould Release Agent Painting Robot



Since 2019, Finehope has purchased robots for spraying water-based release agents to improve the working environment, improve spraying quality and material utilization, and reduce labor costs.

3D printer

Finehope started to purchase 3D printers in 2015. 3D printing can realize rapid proofing of new product prototypes and templates for resin molds, and can also be used for faster and cheaper small batch production.





Social Responsibility

- **Audited by Sedex**

(Supplier business ethics information
exchange)

Labor standard · health and safety · Environmental
protection · Business ethics practice

- **Public-spirited**



Voluntary tree planting after Super Typhoon Meranti in 2016

A VALUE-BASED COMPANY

CUSTOMER FIRST

TEAMWORK

EMBRACE CHANGES

PASSION

INTEGRITY

COMMITMENT

